



# WirelessHART<sup>\*</sup>...

# The evolution of a technology

HART® (Highway Addressable Remote Transducer) protocol is the global standard for smart process instrumentation. More than 30 million HART-enabled devices are currently installed in plants around the world, but only 10 percent of the devices are used to their fullest potential. A wireless standard was developed to help users more effectively utilize their HART-enabled devices.



**HART** devices represent 40% (30 million devices) of all process instrumentation products worldwide.





#### HART 7: WirelessHART, 4-20 mA signal with digital data

· Report by exception

Time stamp

· Wireless networking, devices and diagnostics

2007

#### **HART 6:** AMS Integration

• 32 character tag

· All variables with status

Digital loop check

2001

**HART** server introduced

1999

**HART** accepted by instrument technicians

1995

#### HART 5: 4-20 mA signal with digital data

• Process variable

Device status

Device configuration

1989

# **WirelessHART**

For more information about HART and WirelessHART, visit the HART Communication Foundation website at www.hartcomm.org

# WirelessHART enhances existing systems and enables new applications

- Wired HART systems can be expanded without replacing legacy equipment.
  - Stranded I/O points and diagnostics can be integrated into a process without decommissioning the existing system
- New systems can be installed in a fraction of the time it takes to install a hardwired network resulting in:
  - · Lower installation costs vs. wired solutions
  - · Labor savings
  - · Reduction of permits and delays
  - Lower material cost

# **WirelessHART**

- Uses the same maintenance and diagnostic tools as traditional wired HART devices
- Requires little additional training
- · Does not require extensive RF planning

# There are 3 basic WirelessHART device types defined in the HART 7 standard:



#### WirelessHART Gateway

Consists of 3 pieces according to HART 7

- Access Point Radio: The WirelessHART radio that communicates with the remote devices
- Network Manager Software: Controls the mesh networking and security
- Gateway Connection: The interface to the host, includes protocols and physical connections



#### WirelessHART Instrument

- Contains a radio integrated with process measurement or monitoring capabilities
- No wiring is required, all diagnostic and process variable data is transmitted to the WirelessHART gateway
- May be solar, line, loop or battery powered

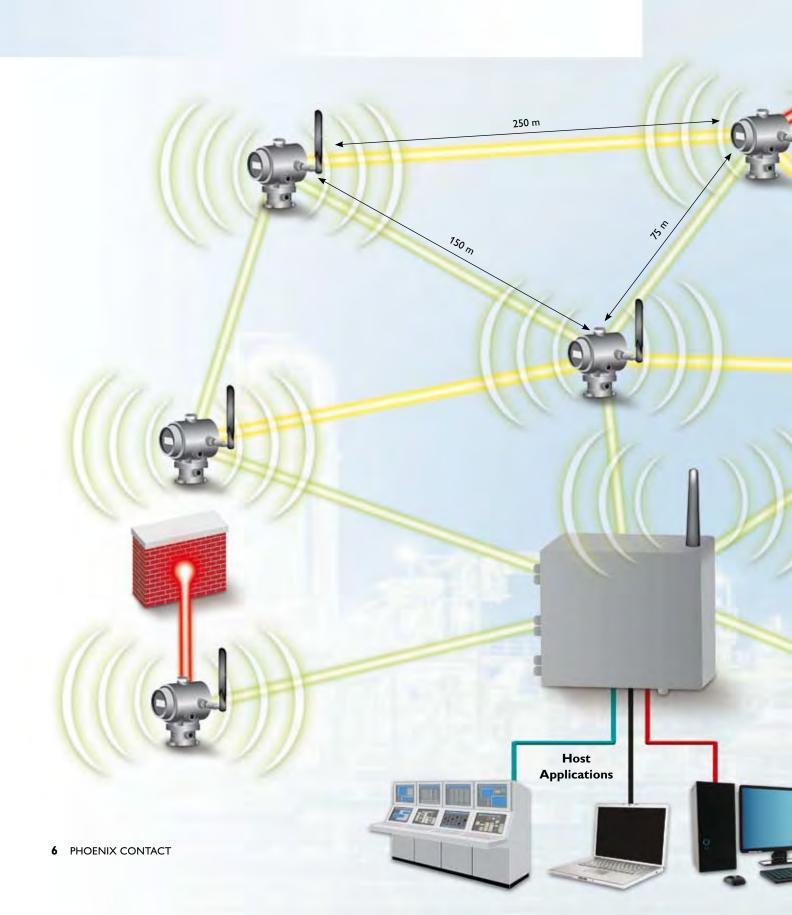


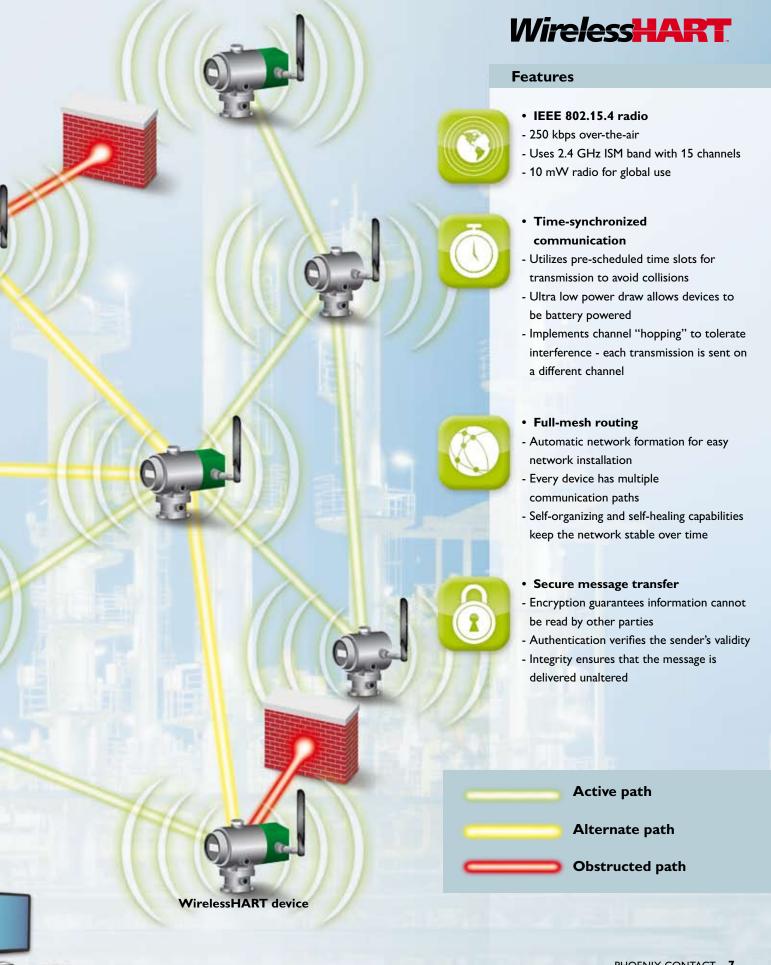
## WirelessHART Adapter

- Connects an existing wired HART device into a WirelessHART network
- The original 4-20 mA signal remains intact and functional
- HART data is transmitted to the WirelessHART gateway
- The adapter can be line, loop or battery powered



# WirelessHART<sup>™</sup> network topology





# WirelessHART Gateway with Integrated WLAN

# Extend the reach of WirelessHART

A WirelessHART gateway typically connects to an Asset Management System (AMS) or host via RS-485 or Ethernet. This is very simple to install, but the control room is often farther than the reach of WirelessHART, requiring long runs of network cable.

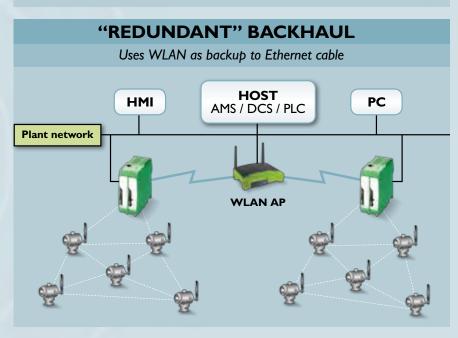
The RAD-WHG/WLAN-XD is a WirelessHART gateway with integrated 802.11b/g WLAN transceiver. It can connect up to 250 WirelessHART field devices and convert the HART data to Modbus TCP or HART UDP for easy integration into almost any host system, including the HART Server.

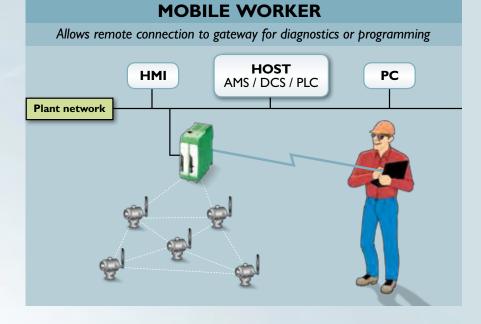
The WLAN transceiver can also be disabled, and the host connection can be made via the standard Ethernet port.

The integrated WLAN can be used as the backhaul connection, allowing the gateway to be installed in the field, closer to the monitored devices. This also allows the user to create a "clustered" network topology. Clustered topology reduces demand on battery-powered nodes for routing, resulting in increased battery life.



# WIRELESS BACKHAUL Eliminates Ethernet cabling to control room HMI HOST AMS / DCS / PLC Plant network WLAN AP





#### **E**thernet port

 For simple programming and diagnostics using embedded web server

#### **HART** maintenance port

- Allows HART programmer to be connected for gateway programming



# **Dual WLAN** antenna connection

- RPSMA connectors allow the use of high-gain antennas

# WirelessHART adapter

# Flexibility for field connections

The RAD-WHA-1/2NPT is a WirelessHART adapter designed to connect up to four HART devices for the wireless transmission of the HART data.

The adapter can be connected in series with a HART device (loop powered) or in parallel with up to four HART devices (24 V DC powered). When 24 V DC powered, the adapter is capable of supplying loop current to the HART devices.

The RAD-WHA-1/2NPT can also be connected to a single 4...20 mA device for the wireless transmission of the digitized signal.

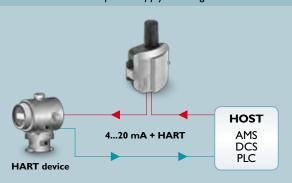
WirelessHART is a low cost, low risk alternative to installing multiplexers, as no re-work is necessary, and it provides rich diagnostic information about the status of the devices as well as the network.





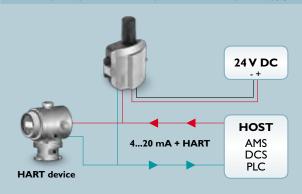
#### **LOOP POWERED ADAPTER**

No additional power supply or wiring is needed



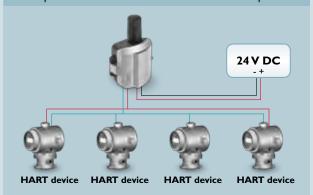
#### LINE POWERED ADAPTER

The adapter is powered from a separate 11-30 V DC power supply



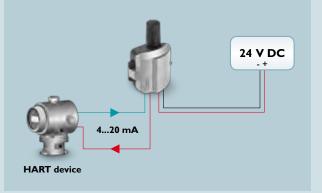
#### **MULTI-DROP ADAPTER**

Up to 4 HART devices can be connected to 1 adapter



#### **LINE POWERED FOR 4...20 mA DEVICES**

The adapter powers the device and measures the loop current



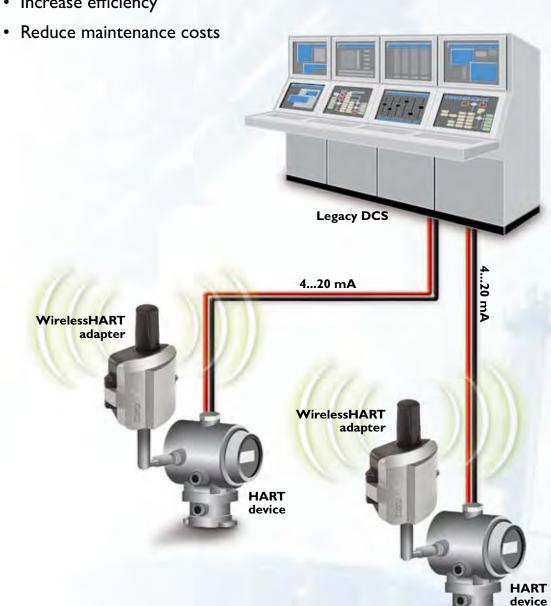
# WirelessHART

The solution for retrofit and new installations

# **RETROFIT INSTALLATION**

#### WirelessHART can:

- Meet new directives
- Increase efficiency







# Wireless solutions

The first step toward building a reliable mesh network is mapping each device. Phoenix Contact's WirelessHART network planner simplifies the process.

- Predicts links in the mesh
- Aids in locating repeaters
- Identifies potential weak points



wireless



## Wireless I/O

Wireless I/O systems are optimized for the transmission of analog and digital signals. Wireless I/O can be used in point-to-point or point-to-multipoint configurations for both monitoring and control.

## **Wireless Serial**

With wireless serial modems, the limitations of RS-232/ 422/485 can be overcome with flexible network configurations and long distance communication.

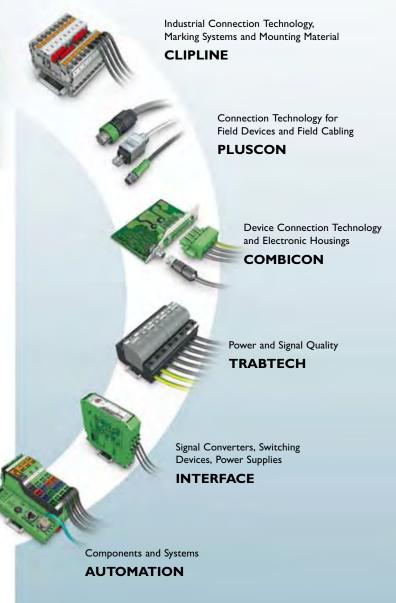
## **Wireless Ethernet**

Wireless Ethernet modems allow IP-based protocols such as TCP/IP, Modbus TCP or Profinet to be easily transmitted over short or long ranges, and use different wireless technologies optimized for the application. Further information on the products presented here and on the world of solutions from Phoenix Contact can be found at

# www.phoenixcontact.net/catalog



Or contact us directly.



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